PLUT SCALE: 3/16=1 DWG. SCALE:1 (D) 8 6 4X 1/4 THK. LEAD D SECTION AROUND PERIMETER PREPARATION AS NEEDED TO PRODUCE SEALED CORNER CORNER SEALED WELD SHEET BLANK @ corner R.18 [4.57] SHEET BEND 2X R1.28 [32.50] @ STEEL OUTER WALL 2X R1.28 [32.50] @ INNER LEAD **DETAIL 1** DETAIL 2 SIDING PREPARATION SLOT DETAIL TYPICAL DETAIL В LEAD THICKNESS IS SPECIFIED BY ARGONNE. THE MANUFACTURER SHALL BE RESPONSIBLE FOR PROVIDING A RADIATION LEAK PROVED HUTCH. 2. LEAD PANELS SHALL BE CONSTRUCTED FROM SINGLE UNPERCED SHEET. FREE OF OXIDE INCLUSIONS, FISSURES, VIORS AND ALL OTHER DETRIBUENTA, OFFICETS, MATERIAL, SHALL SHOPE OF THE SHALL SHALL SHALL SECONDARY OF THE SECONDARY OF THE SHALL SHAL 11.75 [298.45] 9.69 [246.15] SEE DETAIL 1 SEE DETAIL 1 SEE DETAIL 2 8.82 [224.00] A2189601 M. PATAKY 2/2/95 D. SHU 2/8/95 T. SANCHEZ 2/8/95 T. KUZAY 2/13/95 HO ENTRY COVER HORZ. SANCHEZ/PATA (X/2/95 1" x TRIPLE ENTRY T. SANCHEZ 2/8/95 01 CHANGE TO SIZE-D D P41050903-850803-01 8